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## IN THE CLAIMS

1 1. (currently amended) A hole former for a manhole with an invert comprising:  
2 ~~an invert mold having an invert pipe portion with a tube aligned on the central axis of~~  
3 ~~the invert pipe portion,~~

4 a hole former having an alignment member with an aperture along the length of the  
5 central axis through the alignment member,

6 an invert mold having an invert pipe portion with a tube having an aperture aligned on  
7 the central axis of the invert pipe portion, the tube extending through a portion of the invert  
8 pipe portion a sufficient distance such that when the central axis through the alignment  
9 member is aligned with the tube in the invert mold a desirably aligned hole in the manhole  
10 results for making pipe connections thereto,

11 a bar for inserting in the aperture of the alignment member and the invert mold tube  
12 for aligning the hole former with the invert mold.

1 2.(original) A hole former for a manhole with an invert as in claim 1 wherein,  
2 the alignment member and hole former are integral.

1 3. (previously presented) A hole former for a manhole with an invert as in claim 1  
2 wherein,  
3 the alignment member and hole former are aligned by a female portion on the hole  
4 former mating with a male portion on a spacer.

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1 4. (previously presented) A hole former for a manhole with an invert as in claim 3  
2 wherein,  
3 a threaded portion of the bar engages a threaded portion of the tube to secure the hole  
4 former to the invert mold.

1 5. (previously presented) A hole former for a manhole with an invert as in claim 1  
2 wherein,  
3 the alignment member has a spacer portion for displacing the hole former from the  
4 invert mold pipe portion and mating therewith.